

1. (Twice Amended) A method of making a woven spider comprising selecting a thread of a cloth from which the spider is to be woven, wrapping an electrical conductor around the selected thread and weaving the wrapped thread at a selected location in the cloth.

2. (Twice Amended) A method of making a moving coil transducer comprising wrapping an electrical conductor around a thread and weaving the wrapped thread at a selected location in the cloth, after weaving the wrapped thread at the selected location in the cloth, forming the cloth into a spider, incorporating the spider into the moving coil transducer and making electrical contact to a moving coil of the moving coil transducer through the electrical conductor wrapped around the thread.

18. (Twice Amended) A method of making a moving coil transducer comprising wrapping an electrical conductor around a thread and weaving the wrapped thread at a selected location in a cloth, after weaving the wrapped thread at the selected location in the cloth, forming the cloth into a spider, incorporating the spider into the moving coil transducer and applying a conductive adhesive to at least one of the electrical conductor wrapped around the thread and a lead of a moving coil of the moving coil transducer to make electrical contact with the moving coil transducer through the electrical conductor wrapped around the thread.

--28. (New) A method of making a woven spider comprising selecting a thread, helically wrapping an electrical conductor around the selected thread and weaving the selected thread that is wrapped with the electrical conductor into a woven cloth that forms the woven spider.

29. (New) The method of claim 28, further comprising leaving a determined length of the selected thread that is wrapped with the electrical conductor positioned adjacent to the woven cloth in a determined position so that the selected thread that is wrapped with the electrical conductor extends beyond an edge of the woven cloth when the woven cloth is molded and trimmed to a desired shape to form the woven spider.

30. (New) The method of claim 28, wherein weaving comprises forming an integral part of the woven cloth that is only the selected thread wrapped with the electrical conductor.

31. (New) The method of claim 28, wherein weaving comprises positioning the selected thread wrapped with the electrical conductor so that the selected thread with the electrical conductor is a flex locus of the woven cloth.

32. (New) The method of claim 28, further comprising leaving a determined length of the thread that is wrapped with the electrical conductor unwoven and trimming the woven cloth to create a central opening and a desired outer circumference of the woven cloth so that the unwoven determined length of the selected thread that is wrapped with the electrical conductor extends beyond the desired outer circumference of the woven cloth to readily provide electrical connection of the electrical conductor to a loudspeaker terminal.

33. (New) The method of claim 28, further comprising electrically coupling the electrical conductor to a voice coil wire with a conductive adhesive, and applying a non-conductive adhesive between the woven spider and a coil former to cover the conductive adhesive and join the woven spider and the coil former.--

Q3 concluded